# PARTS CATALOGUE/TECHNICAL GUIDE

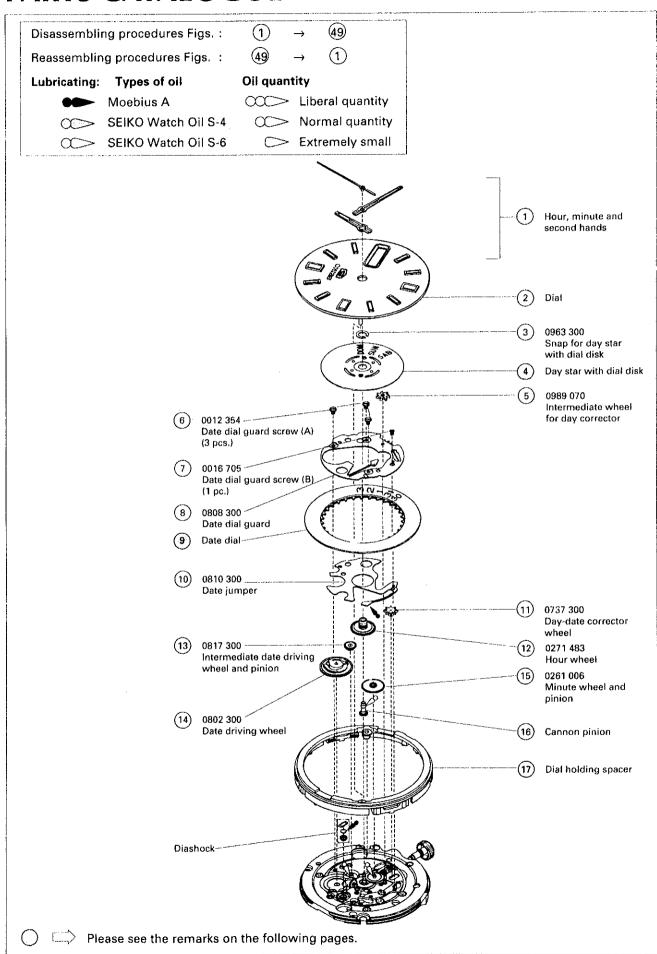
Cal. 7S26A Cal. 7S36A

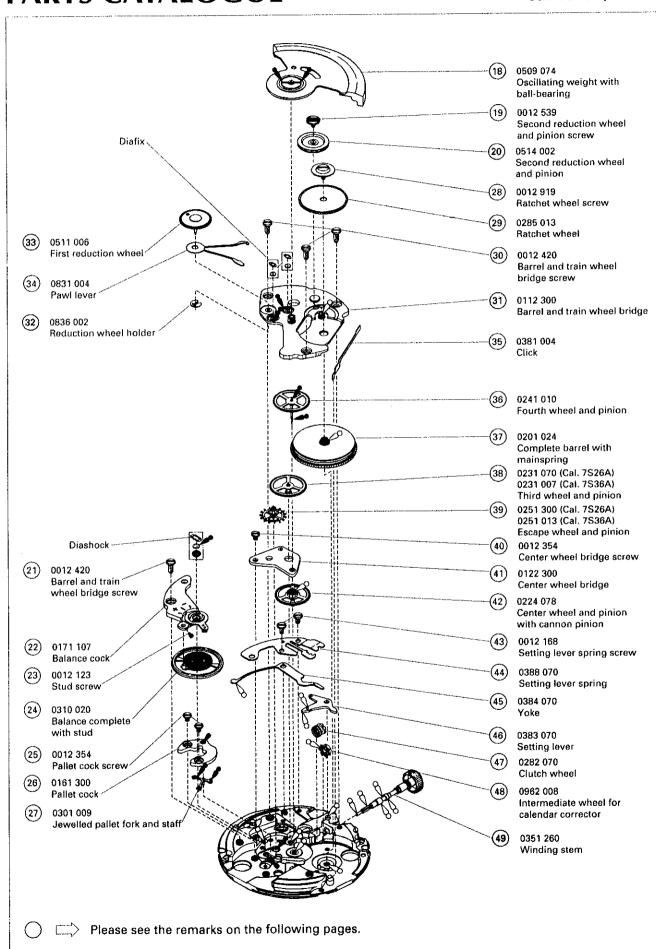
#### [SPECIFICATIONS]

Item	Cal. No.	7S26A	7S36A	
Movement				
	Outside diameter	ø27.4 mm	(x 1.0)	
	Outside diameter	927.4 HHH		
Movement size	Casing diameter	ø27.0 mm		
	Height	4.9 mm		
Time indication		3 hands (Hour, minute and second hands)		
Vibrations per hour		21,600 (6 beats per second)		
Additional mech	anism	Automatic winding		
		Date calendar		
		Day calendar		
		Instant date setting device		
		Instant day setting device		
Jewels		21 jewels	23 jewels	

## SEIKO CORPORATION

## PARTS CATALOGUE





## PARTS CATALOGUE

#### • List of screws

Part No.	Name
0012 123	• Stud screw
	Center wheel bridge screw     Pallet cock screw     Date dial guard screw (A)
0012 354	
	Barrel and train wheel bridge screw
0012 420	
	• Setting lever spring screw
0012 168	

Part No.	Name
0012 919	Ratchet wheel screw
	Second reduction wheel and pinion screw
0012 539	
	• Date dial guard screw (B)
0016 705	
	Lower bridge for third wheel and pinion screw (For Cal. 7S36A)
0012 277	

#### • List of jewels

Part No.	Name
0011 151	Lower hole jewel for first reduction wheel
0011 162	Upper hole jewel for first reduction wheel
0011 220	Diashock upper cap jewel     Diashock lower cap jewel
0011 221	Upper cap jewel for third wheel and pinion     Upper cap jewel for escape wheel and pinion
0011 505	Upper hole jewel for jewelled pallet fork and staff     Lower hole jewel for jewelled pallet fork and staff

Part No.	Name
0011 528 (Cal. 7S26A) 0011 611 (Cal. 7S36A)	<ul> <li>Lower hole jewel for escape wheel and pinion</li> </ul>
0011 540 (Cal. 7S26A) 0011 651 (Cal. 7S36A)	Lower hole jewel for third wheel and pinion
0011 146	Lower hole jewel for center wheel and pinion
0011 713	• Lower hole jewel for fourth wheel and pinion
0011 715	<ul> <li>Upper hole jewel for center wheel and pinion</li> </ul>
0011 753	Upper hole jewel for fourth wheel and pinion

#### • List of tubes

Part No.	Name
0032 300	Tube for barrel and train wheel bridge Tube for balance cock

Part No.	Name
0032 301	Tube for center bridge
	!

### PARTS CATALOGUE

#### • Other parts

Part No.	Name
0014 295	<ul> <li>Diashock upper hole jewel with frame</li> </ul>
	<ul> <li>Diashock lower hole jewel with frame</li> </ul>
0014 573	Diashock upper frame
0014 574	Diashock lower frame
0014 577	Diashock upper frame spring     Diashock lower frame spring

Part No.	Name
0015 701	<ul> <li>Hole jewel with frame for third wheel and pinion</li> </ul>
0015 711	Hole jewel with frame for escape wheel and pinion
0015 703	<ul> <li>Upper spring for third wheel and pinion</li> <li>Upper spring for escape wheel and pinion</li> </ul>
0436 300 (Cal. 7S36A)	Lower bridge for third wheel and pinion
0341 007	Regulator
0345 007	Stud holder

#### Remarks:

(4) Day star with dial disk

The type of day star with dial disk is determined based on the design of cases. When ordering the day star with dial disk, please specify the part number inscribed on the disk.

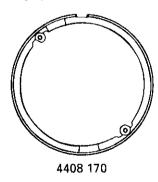
#### 9 Date dial

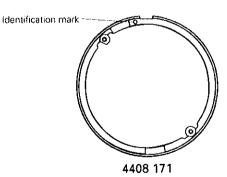
Cal. No.	Part No.	Position of Crown	Position of date	Color of figure	Color of background	-
7S26A, 7S36A	0878 281	3 o'clock, 4 o'clock 3 o'clock, 4 o'clock 3 o'clock, 4 o'clock	3 o'clock 3 o'clock 3 o'clock	Black White Black	White Black Gold	

The type of date dial is determined based on the design of cases. If any other type of date dial is required, check the case number and refer to "SEIKO Casing Parts Catalogue" to choose a corresponding date dial.

### (17) Dial holding spacer

The dial holding spacer has an identification mark.





The type of dial holding spacer is determined based on the design of cases. Check the case number and refer to "SEIKO Casing Parts Catalogue" to choose a corresponding dial holding spacer.

(49) Winding stem 0351 260

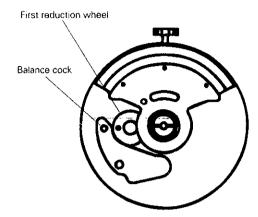
The type of winding stem is determined based on the design of cases. Check the case number and refer to "SEIKO Casing Parts Catalogue" to choose a corresponding winding stem.

- The explanation here is only for the particular points of Cal. 7S26A and 7S36A.
- (18) Oscillating weight with ball-bearing

#### · How to install

The ball-bearing has an inside screw.

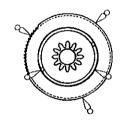
When installing the oscillating weight, first set the first reduction wheel so that its hole aligns with the upper one of the two holes for the balance cock (see the illustration on the right). Then set the middle point of the oscillating weight's arc toward the winding stem, and tighten the inside screw of the oscillating weight with a large driver.



(20) Second reduction wheel and pinion

#### Lubricating

Lubricate the portions marked with the lubricating marks in the illustration.



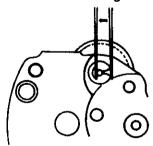
(31) Barrel and train wheel bridge

#### . How to install

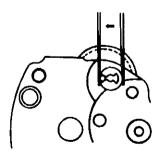
Before setting the barrel and train wheel bridge to the main plate, set the first reduction wheel, the pawl lever and the reduction wheel holder to the bridge.

(32) Reduction wheel holder

#### . Disassembling method



. Assembling method



(33) First reduction wheel

#### Lubricating

Apply a liberal quantity of oil to the shaded portions.

